### **Commercial Catalog**

# THE ULTIMATE TIME MACHINE



**Durable Design. Quiet Operation. Maximum Performance.** 





Sanitaire is a member of the U.S. Green Building Council.

# Cut costs not corners with the SANITAIRE QUIETCLEAN™ LINE

Reduce maintenance, increase productivity and decrease operating costs.

Reduce Maintenance Time. Every minute of downtime goes directly to your bottom line. That is why we re-engineered the motors on the QuietClean™ line to last twice as long. It's also why we include insightful design elements that keep machines running — not waiting for repair.

Work in the Day Time. With the growing trend toward working longer hours and cleaning during the daytime, a quieter vacuum is a must. At less than 70 dBA, the Sanitaire QuietClean™ line lets you clean 24/7.

**Immediate Cost Savings.** We know that you are under pressure to reduce costs. Our bagless models eliminate the need to purchase and manage bag inventory for



## **QuietClean**<sup>™</sup>







U.S. GREEN BUILDING COUNCIL™

Certified and recognized member, Sanitaire



2 YEAR WARRANTY The Sanitaire Promise of Performance™

employees - saving you and your staff time and money. Most QuietClean™ models also feature washable filters to further cut costs and help maintain a cleaner environment.

Air Clean. Go Green. Most QuietClean™ models have a Sealed HEPA filtration system that captures 99.97 percent of allergens and pollen down to 0.3 microns. All models have the CRI Seal of Approval and meet all LEED guidelines.

Quality Guaranteed. QuietClean™ uprights are built in our own North American facility to withstand the rigors of commercial use, day after day. All Sanitaire vacuums are certified by Underwriters Laboratories to ensure quality and safety in components, operation and design. In addition, all QuietClean™ products are backed by the two-year Sanitaire Promise of Performance. It warrants parts, materials, workmanship and labor to further reduce maintenance costs and downtime. Most importantly, we are supported by a network of more than 1,200 warranty service centers throughout the United States.



# **Cut Costs Not Corners**

Quiet, durable, high performance models fit any cleaning need.

Two-Motor Uprights Set the Standard The innovative Sanitaire QuietClean™ line includes multiple platforms. The powerful, 2-motor uprights are durable, versatile, easy to use and a breeze to maintain. Available with features such as large capacity, easy drop-in bag system, quick-change power cords and sealed HEPA filtration, these cutting edge cleaners are exactly what you need for your business.





A New Classic. Our traditional upright model brings with it decades of proven quality with new innovative features. Just flip the switch and go from Normal to QuietClean™ mode without any substantial trade-off in cleaning performance.

Maneuverability Refined. For those who need to move in and around a multitude of obstacles, look no further than the Sanitaire backpack cleaners. They're lightweight, powerful and comfortable, equipped with a harness that quickly adjusts to any operator. The wide assortment of backpack accessories includes curved aluminum wands and multiple tools for all of those hard-to-reach places.

SPECIFICATIONS		SC9180	SC889	SC412	
Power	Amps Watts	11.3 amp	6.5 amp 840	11.5 amp 1380	
	CFM	119	145	120	
Filtration		Sealed HEPA means 100% of the air is filtered at a rate of 99.97% at 0.3 microns.	Synthetic media filters 96.75% of allergens down to 0.3 microns.	HEPA filter and synthetic media filters 99.97% of allergens down to 0.3 microns.	
Dust Bag Capacity		4 dry qt.	6.1 dry qt.	6 dry qt.	
Dust Bag Installation		Easy drop-in design	Easy access dual zipper bag	Easy drop-in design	
Cleaning Path		13"	12"	12"	
Cord Length		50' quick change	50' quick change	50' quick change	
Sound Level at the Op	erator	67 dB	69 dB	69 dB	
Cleaning Tools		Patented telescopic wand with permanently attached retractable dusting brush	N/A	1 1/2" diameter curved aluminum wands, dusting brush, crevice tool, carpet and bare floor tools	
Brushroll		True Balance, double ball bearing	uble ball VGII, double ball bearing chrome steel with replaceable bristle strips		
Product Weight		20 lbs.	16.2 lbs.	11.5 lbs.	
LEED Compliant		Yes	Yes	Yes	
UPC Code		0 2316912197 3	0 2316912722 7	0 2316911664 1	
Warranty		Two years - parts and labor	Two years - parts and labor	Two years - parts and labor	

See Features and Benefits Chart on back cover

# Powerful Tools Daytime Decibels

Smooth and Quiet Single-Motor Uprights. Developed in response to the popular day cleaning trend, our re-engineered single-motor uprights come with enhancements such as the new True Balance Brushroll and an innovative sound dampening system that provides smooth operation and quiet performance. These features allow your staff to clean during the day, so they can help cut utility costs by turning off lights and HVAC at night. Your staff also will appreciate the more desirable daytime shift, which can help curb staff turnover and the additional funds required for training new employees.



## **QuietClean™** Uprights

Unsurpassed Filtration and Features. The washable Sealed HEPA filtration system captures 99.97% of dust and allergen particles 0.3 microns in size. On-board tools include a large diameter hose that resists clogging and reduces unexpected downtime for repairs. The hose stretches to 10 feet for maneuvering in large areas. Bagged models feature a safety lid which prevents operation without the bag in place. Our bagless models tout one of the largest dust cups in the industry. Combine all that with the choice of a 13-inch or 15-inch cleaning path, and you are sure to find the perfect vacuum for your cleaning needs.

SPECIFICATI	IONS	SC5713	SC5745	SC5815	SC5845
Power	Amps	10 amp	10 amp	10 amp	10 amp
	Watts	1200	1200	1200	1200
	CFM	135	135	135	135
Filtration		Sealed HEPA means 100% of the air is filtered at a rate of 99.97% at 0.3 microns.	Sealed HEPA means 100% of the air is filtered at a rate of 99.97% at 0.3 microns.	Sealed HEPA means 100% of the air is filtered at a rate of 99.97% at 0.3 microns.	Sealed HEPA means 100% of the air is filtered at a rate of 99.97% at 0.3 microns.
Dust Capacity		4.5 dry qt.	3.5 dry qt.	4.5 dry qt.	3.5 dry qt.
Containment Type		Allergen disposable dust bag	Easy empty, large dust cup	Allergen disposable dust bag	Easy empty, large dust cup
Cleaning Path		13"	13"	15"	15"
Cord Length		40'	40'	40'	40'
Sound Level at the	he Operator	69 dB	69 dB	69 dB	69 dB
Cleaning Tools		Wand, crevice tool and dusting brush			
Hose		3:1 stretch	3:1 stretch	3:1 stretch	3:1 stretch
Brushroll		True Balance, double ball bearing			
Product Weight		17 lbs.	17 lbs.	18 lbs.	18 lbs.
LEED Compliant		Yes	Yes	Yes	Yes
UPC Code		0 2316911670 2	0 2316913238 2	0 2316911438 8	0 2316911439 5
Warranty		Two years - parts and labor	Two years - parts and labor	Two years - parts and labor	Two years - parts and labo

See Features and Benefits Chart on back cover

## **Proven Design Improved Filtration The Perfect Green Solution**

Quality You Expect. Features You Need. Part of Sanitaire's Green Clean line, these models combine ruggedness with easy-to-maintain designs and improved filtration systems. These traditional uprights feature the same design and powerful cleaning that you have come to expect with the dual-zipper, easy-access bag system. Choose from a 10-pound lightweight commercial model, to a 7-amp traditional, to a two-motor compact upright with folding handle.



## **CRI Approved**

Green Cleaning, Guaranteed. All Green Clean models are CRI approved and built in our North American manufacturing facility. Each model is rigorously tested and certified by Underwriters Laboratories to ensure it is designed and built to last. We also back each vacuum with the Sanitaire Promise of Performance Two-Year Warranty which covers parts, materials, workmanship and labor.

SPECIFICAT	TONS	SC9050	SC688	SC888	SC785
Power	Amps	5 amp	7 amp	7 amp	6.5 amp
	Watts	600	840	840	780
	CFM	120	145	145	78
Filtration		Synthetic media filters	Synthetic media filters	Synthetic media filters	Allergen
		96.75% of allergens down	96.75% of allergens down	96.75% of allergens down	disposable
		to 0.3 microns.	to 0.3 microns.	to 0.3 microns.	dust bag
Dust Bag Capac	ity	6.6 dry qt.	6.1 dry qt.	6.1 dry qt.	3 dry qt.
Dust Bag Installation		Easy access dual zipper bag	Easy access dual zipper bag	Easy access dual zipper bag	Easy drop-in design
Cleaning Path		12"	12"	12"	12"
Cord Length		30' quick change	50'	50'	30'
Sound Level at t	the Operator	78 dB	79 dB	79 dB	79 dB
Cleaning Tools		N/A	N/A	N/A	Stretch attachment hose and dusting brush
Hose		N/A	N/A	N/A	Stretch
Brushroll		True Balance, double ball bearing	VGII, double ball bearing chrome steel with replaceable bristle strips	VGI, double ball bearing chrome steel with replaceable bristle strips	Ball bearing, wood
Product Weight		10.7 lbs	17 lbs.	18 lbs.	14 lbs.
UPC Code		0 2316912365 6	0 2316912087 7	0 2316910683 3	0 2316910896 7
Warranty		Two years - parts and labor	Two years - parts and labor	Two years - parts and labor	Two years - parts and labo

See Features and Benefits Chart on back cover

# **Superior Cleaning Bagless Savings**

Bagless Style. Our dust cup uprights are the perfect solution for those who don't want to manage or pay for disposable bags. These uprights provide immediate cost savings by eliminating the need to purchase bags. That means your staff can focus on cleaning and reduce time and money spent on maintance. Our bagless models offer the same great cleaning system, and combine an outer bag with an easy-to-empty dust cup. Simply release two





## **Dust Cup Uprights**

latches, pivot the upper bag back and pull out the dust cup to empty. Reverse the process, and you are back to cleaning in minutes. Models range from 5 amp to 7 amp motors, molded and chrome hoods, 30- to 50-feet power cords. All are UL listed.

Eliminate Unscheduled Downtime. Our dust cup uprights are designed and built in our North American manufacturing facility with highly-efficient, extra long-lasting commercial motors for less maintenance and downtime. In addition, each model is covered by the Sanitaire Promise of Performance Two-Year Warranty.

SPECIFICATIONS	;	SC689	SC887	
Power	Amps Watts CFM	5 amp 600 120	7 amp 840 145	
Dust Cup System		The quick-release latch system allows the dust cup to pivot away from the bag making it easy to empty.	The quick-release latch system allows the dust cup to pivot away from the bag making it easy to empty.	
Dust Cup Capacity	Dust Cup Capacity		1.9 dry qt.	
Cleaning Path		12"	12"	
Cord Length		30'	50'	
Sound Level at the Operator		78 dB	79 dB	
Brushroll		True Balance, double ball bearing	VGII, double ball bearing chrome steel with replaceable bristle strips	
Product Weight		14 lbs.	18.4 lbs.	
UPC Code		0 2316911333 6	0 2316910319 1	
Warranty		One year - parts and labor	Two years - parts and labo	

See Features and Benefits Chart on back cover

High Capacity
Bags Mean
Fewer Stops for
Maintanence

Less Stop. More Start. For those with large areas of carpet, a large capacity vacuum eliminates stops and starts and keeps productivity high. The Sanitaire shake out bags can handle a huge 18-quart volume. These cleaners have proven their high capacity ability with re-engineered, long-life motors that are built to last for many years. To empty, simply remove the bag with the quick-release clamp system, slide off the bag clip



## **Shake Out Bag Uprights**

on the top and shake out the dirt. Put the assembly back onto the machine, and you are back on the job cleaning. Models range from 5- to 7-amp motors, molded and chrome hoods, 30- to 50-foot power cords and 12- to 16-inch cleaning paths. Built in Sanitaire's North American manufacturing facility, all models are U.L. listed and backed by Sanitaire's Promise of Performance Two-Year Warranty.

SPECIFICATIONS	S	SC679	SC684	SC886	SC899
Power	Amps Watts CFM	5 amp 600 120	7 amp 840 145	7 amp 840 145	7 amp 840 145
Shake Out Bag Systen	n	The no-tools bag release system with the easy to remove metal bag clip make emptying easy - saving money on disposable bags.	The no-tools bag release system with the easy to remove metal bag clip make emptying easy - saving money on disposable bags.	The no-tools bag release system with the easy to remove metal bag clip make emptying easy - saving money on disposable bags.	The no-tools bag release system with the easy to remove metal bag clip make emptying easy - saving money on disposable bags.
Shake Out Bag Capac	ity	18 dry qt.	18 dry qt.	18 dry qt.	18 dry qt.
Cleaning Path		12"	12"	12"	16"
Cord Length		30'	50'	50'	50'
Sound Level at the Op	erator	78 dB	79 dB	79 dB	79 dB
Brushroll		True Balance, double ball bearing	VGII, double ball bearing chrome steel with replaceable bristle strips	VGII, double ball bearing chrome steel with replaceable bristle strips	VGII, double ball bearing chrome steel with replaceable bristle strips
Product Weight		12.2 lbs.	15.4 lbs.	15.8 lbs.	18 lbs.
UPC Code		0 2316910079 4	0 2316910080 0	0 2316910081 7	0 2316910083 1
Warranty		One year - parts and labor	Two years - parts and labor	Two years - parts and labor	Two years - parts and labor

See Features and Benefits Chart on back cover

## **Canisters**

# The Perfect Detail Cleaners

Easy to Use for a Quick Clean. Our compact, powerful canisters feature metal wands and accessories that reach into those difficult cleaning locations. Both are backed by our Sanitaire Promise of Performance Two-Year Warranty that covers parts, materials, labor and workmanship.



SPECIFICATION	IS	SC3683	SC3700A	
Power	Amps Watts CFM	10 amp 1200 135	9 amp 1000 65	
Filtration		Allergen disposable dust bag	Allergen disposable dust bag	
Dust Bag Capacity		2.6 dry qt.	3.88 dry qt.	
Dust Bag Installation	1	Easy drop-in design	Easy drop-in design	
Cleaning Path		10"	11"	
Cord Length		20'	32'	
Sound Level at the Operator		71 dB	68 dB	
Cleaning Tools		Telescopic wand with deluxe floor and wall brush, crevice tool and dusting brush	Metal wands, crevice tool & dusting brush	
Hose		7' molded	8' molded	
Product Weight		10 lbs.	14.4 lbs	
UPC Code		0 2316911208 7	023169 13596 3	
Warranty		Two years - parts and labor	Two years - parts and labor	

Model SC3683

### **Floor Machines**

# Durable High Performance Built to Last

Our floor machine assortment ranges from a ½ horsepower, lightweight compact to a 1500 RPM burnisher. Designed with coated steel-plate housings these durable, high-performance machines are built to last. The exclusive, quick-connect handle on all models reduces the package size by 40%, allowing for convenient ground shipping and reduced inventory costs. Additional features include a 50-foot cord, safety shut-off switch and multi-speed motors.

SPECIFICAT	TIONS	SC6001B	SC6010D	SC6025D	SC6030D	SC6045D	
Power HP Amps		0.5 HP 9	1.0 HP 14.9	1.5 HP 14.9	1.5 HP 14.9	1.5 HP 14.9	
Capacitors	RPM	175	175 2	175	175/320	1600 N/A	
Machine Size		12 inch	17 inch	20 inch	17 inch	20 inch	
Gearbox		Belt	2 idler	3 idler	3 idler	V-Belt	
Cord Length		25'	50'	50'	50'	75'	
Sound Level at	the Operator	56 dB	60dB	60dB	62/69 dB	60dB	
Package Weight	t	65 lbs.	118 lbs.	127 lbs.	123 lbs.	115 lbs.	
PACKAGING	i	SC6001	SC6010	SC6025	SC6030	SC6045	
Product Weight		57.2 lbs	90 lbs	105 lbs	105 lbs	101 lbs	
Package Dimen	sions LxWxH	19.375x13.375x34.5	31x18x21	31x18x21	31x18x21	31x21x22	
UPC Code		0 2316911665 8	0 2316913803 2	0 2316913806 3	0 2316913808 7	0 2316913807 0	
Warranty		3 years parts replacement, 1 year labor					



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15

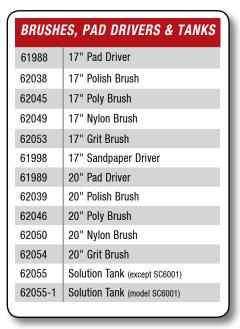
## Pads, Brushes & Drives

# Guaranteed Best Performance

Genuine Sanitaire brushes and pads are manufactured specifically for scrubbing, stripping and polishing with your Sanitaire floor machine. Using high-quality Sanitaire brushes and pads guarantee the best performance and extend the life of your Sanitaire floor machine.

PADS	
62059	13" Polish Pad (Beige)
62063	13" Scrub Pad (Red)
62067	13" Strip Pad (Black)
62060	15" Polish Pad (Beige)
62064	15" Scrub Pad (Red)
62068	15" Strip Pad (Black)
62061	17" Polish Pad (Beige)
62065	17" Scrub Pad (Red)
62069	17" Strip Pad (Black)
62062	20" Polish Pad (Beige)
62066	20" Scrub Pad (Red)
62070	20" Strip Pad (Black)

BRUSH	ES & PAD DRIVERS
61986	13" Pad Driver
62036	13" Polish Brush
62043	13" Poly Brush
62047	13" Nylon Brush
62051	13" Grit Brush
61987	15" Pad Driver
62037	15" Polish Brush
62044	15" Poly Brush
62048	15" Nylon Brush
62052	15" Grit Brush





Pads



Polish Brush



Pad Driver



Grit Brush



Poly Brush



Sandpaper Driver



Nylon Brush



Solution Tank

AGS		
68440-10	SA Bag (10 packs, 5 dustbags per pack)	SC3700
63213B-10	Synthetic ST Bag (10 packs, 5 dustbags per pack)	SC600 and SC800 Series with tube extension
63250A-10	F&G Bag (10 packs, 5 dustbags per pack)	SC600 and SC800 Series without tube extension
63253A-10	MM Bag (10 packs, 5 dustbags per pack)	SC3680, S3680 Series
63256A-10	LS Bag (10 packs, 5 dustbags per pack)	SC5700, SC5800 Series
63262B-10	SD Bag (10 packs, 5 dustbags per pack)	SC9100 Series
63881A-10	Synthetic Z Bag (10 packs, 5 dustbags per pack)	SC9050, S9020 Series
62370-10	Style BV - 2 (10 packs, 10 dustbags per pack)	SC412
63989B	SD Bag Bulk Pack - (50 bulk bags per carton)	SC9100 Sanitaire Series
61125-12	Style SL	SC780, S780 Series
SHAKEOU	T BAGS	
16071	Shakeout ZR Bag	SC9050, S9020 Series
39633	Shakeout MM Bag	SC3680 Series
FILTERS		
60666B-6	Style MM - HEPA Filter	SC3680 Series
61124	Exhaust Filter	SC780 Series
68910-4	Washable HEPA Filter	SC9100 Series
61840-4	Washable HEPA Filter	SC5700, SC5800 Series
71738A-4	HEPA Filter	SC400 Series
BELTS		
52100C-12	Style RD (Round)	SC600, SC800, SC9050 Series
61120D-12	Style EXT (Extended Life U)	SC5700, SC5800 Series
61121	Belt	SC780 Series
77133	Poly V Belt	SC9100 Series
BRUSHRO	LLS	
53270	Steel/Chrome, BB, replaceable bristles (52282-4)	SC684, SC688, SC695, SC881, SC882, SC883, SC886, SC887, SC889
54104-1	Wood with replaceable rubber end caps (12")	SC678, SC679, SC689
54104-2	Wood with replaceable rubber end caps (12")	SC9050 Series
54555	Aluminum, ball bearing, replaceable bristles (VGI) (52140-1)	SC888 Series
53273	16" aluminum, ball bearing, replaceable bristles (VGI) (52264)	SC899
62228-3	Ball bearing brushroll	SC5800 Series
63858-1	Duralux brushroll	SC9100 Series
16101-1	Duralux TrueBalance brushroll	SC9100 Series
27809B-5	Brushroll	SC5700 Series
DIRT CUP	CONVERSION KIT	
54508-2	Kit includes all necessary components of an E-Z Kleen dirt cup assembly	SC600, SC800 Series
OUTER BA	GS AND HARDWARE	'
54582-1	Red Tie-Tex shakeout	SC600, SC800 Series
54582-2	Black Tie-Tex shakeout	SC679
54422-6	Red upper bag for dust cup assembly	SC689, SC887
54422-7	Black upper bag for dust cup assembly	SC689, SC887
53469-25	Outer bag	SC9050
53469-23	Dual zipper assembly (Includes dirt tube 77491)	SC678, SC688, SC883, SC888
SUPPLY C		
76224	50-ft. Extension cord- Grey	SC881, SC882, SC883, SC889, SC9150, SC9180
76224-2	30-ft. Extension cord- Grey	SC881, SC882, SC883, SC889, SC9150, SC9180
	Cord Lock	
76225-355N		SC881, SC882, SC883, SC889, SC9150, SC9180 SC9050
00112		
80113 80250-355N	30-ft Extension cord Cord Lock	SC9050



### **CRI Seal of Approval**

Sanitaire CRI Green Label™ approved vacuums can satisfy any job requiring a higher level of filtration. The CRI Green Label signifies a superior cleaning vacuum that has passed stringent testing for soil removal, dust containment and carpet appearance retention.



### L.E.E.D. Program

Sanitaire is a member of the U.S. Green Building Council which developed the Leadership in Energy and Environment Design (LEED) program. For a vacuum cleaner to qualify for this designation it must be CRI approved and operate below 70dB. Sanitaire QuietClean™ models qualify and are designated with the statement, LEED Compliant.



#### **Extended Motor Life**

We have re-engineered our motor to include features such as integrated bearings and an enclosed carbon brush system. These enhancements result in a motor life of more than double that of our previous long-life version, and in reduced maintenance and downtime.



#### Washable Sealed HEPA Filtration

Only Sanitaire sealed HEPA vacuums with their patented filtration system capture 99.97% of all particles down to 0.3 microns for cleaner indoor air. Even the carbon dust emitted by the motor is captured. With Sanitaire sealed HEPA models you are not only cleaning the carpet more efficiently but also emitting only clean air back into the room.

### **Features and Benefits**



#### Promise of Performance

The Sanitaire Promise of Performance Warranty covers parts, materials, workmanship and labor for a full two years. It is backed by a network of more than 1,200 warranty service centers across the United States.



#### **Quick Kleen**

A clear polycarbonate cover allows you to view, service or access the impeller fan without removing the motor, reducing maintenance time.



### True Balance Brushroll

Made from select hard maple, this double ball bearing brushroll is guaranteed to be in balance and provide superior cleaning with smooth, quiet operation.



#### Vibra-Groomer Brushroll

A tough, chrome steel, double ball bearing brushroll built to withstand commercial use. Choose from all-bristle and bristle/beater bar combination. Save on maintenance costs with replaceable bristle strips, so there is no need to replace the entire brushroll.

### **Features and Benefits**

	FEATURES and BENEFITS CHART		LEED Compliant			RUE BALANCE		Quick Kleen
PAGE NUMBER	MODEL	CRI	LEED	WASHABLE SEALED HEPA	EXTENDED MOTOR LIFE	TRUE BALANCE	VIBRA GROOMER	QUICK KLEEN
Page 4	SC9180	Х	Х	Х		Х		
Page 4	SC889	X	Х		Х		χ	Х
Page 4	SC412	Х	Х					
Page 6	SC5713	Х	X	Х		X		
Page 6	SC5745	Х	Х	Х		Х		
Page 6	SC5815	Х	X	X		X		
Page 6	SC5845	Х	Х	Х		Х		
Page 8	SC9050	Х				X		
Page 8	SC688	Х			Х		Χ	
Page 8	SC888	Х			X		Χ	Х
Page 8	SC785	Х						
Page 10	SC689					X		
Page 10	SC887				Х		Χ	Х
Page 10	SC882				Х		Χ	X
Page 12	SC679					X		
Page 12	SC684				X		Χ	
Page 12	SC886				Х		Χ	Х
Page 12	SC899				Х		Χ	Х

### Why Sanitaire?

A History of Success. Sanitaire sets the standard for quality and performance in commercial cleaners. For more than 35 years we have manufactured our products in our own facility in North America, allowing us to control all phases of the manufacturing process and ensure the highest quality standards are met consistently.

**Insightful Designs.** We develop cleaning equipment from the ground up, using research and insights from the commercial end user. We talk to cleaning professionals — the people who use the product all day, everyday — and identify their problems before starting the design process. As a result, products like our lightweight commercial upright and QuietClean™ line offer real solutions to our customers' needs.

**Personal Touch.** Our sales team is committed to working with end users and distributors to provide training, communication and support for our cleaning solutions. We work hard to help cut costs, not corners. And that's a win-win for all concerned.

**Full Service.** Today, Sanitaire offers a comprehensive line-up that includes the vacuums for which we are known — uprights, canisters and backpacks — as well as industrial carpet cleaners, floor machines and air movers.

**Quality, Guaranteed.** All our vacuums\* are backed by the Sanitaire Promise of Performance warranty which warrants parts, materials, workmanship and labor to further reduce maintenance costs and downtime. All Sanitaire products are backed by a network of more than 1,200 warranty service centers throughout the United States.

\*Except models SC678, SC679 and SC689 which have a one year warranty