

## Commercial Catalog

## Introducing the Sanitaire Quiet Clean series



#### CLEANING PERFORMANCE SHOULD BE SEEN AND NOT HEARD.

At Sanitaire, we know your cleaning equipment has to work as hard as you do. And sometimes, working harder means working longer during times facilities want you to clean quietly. Now there's a solution that will let you clean your facilities 24/7 and not be heard—almost anyway. Sanitaire is introducing a totally re-engineered line-up of commercial uprights, built in our own North America facility, which will perform for your team night and day to extend their cleaning time and productivity.

The Quiet Clean series was developed to respond to the needs of distributors and end users, who are reporting a growing trend toward working longer hours on one hand but working more quietly on the other.

The innovative Sanitaire Quiet Clean line-up includes multiple platforms - each designed with a stylish new rugged look.









**U.S. GREEN BUILDING COUNCIL™ Certified and recognized** member, Sanitaire



**2 YEAR WARRANTY The Sanitaire Promise** of Performance™

Models range from the dual motor DuraLux® with its on-board tools and multitude of features, to the proven traditional upright now dressed in a sleek new chassis with a quieter demeanor. Most models have a sealed HEPA filtration system that captures 99.97 percent of allergens and pollen down to 0.3 microns. All are CRI approved and meet all equipment requirements set by LEED guidelines.

All of the Quiet Clean products are backed by the two-year Sanitaire Promise of Performance. It warrants parts, material, workmanship and labor to further reduce maintenance costs and downtime and is supported by a network of more than 1,500 warranty service centers throughout the United States.







Cleaning Performance
Should Be
Seen and Not Heard

The powerful, 2-motor uprights have been designed to be one of the most durable, versatile, easy-to-use and easy to maintain commercial cleaners in the industry. Available with and without attachments and with features such as large capacity, easy drop in bag system, quick change power cords and sealed HEPA filtration make these cutting edge cleaners exactly what you need for your business.

Our powerful new work horse – the traditional upright model brings with it



#### **Quiet Clean**

decades of proven performance with new innovative features. Just flip the switch and go from normal to Quiet Clean mode – all without any substantial trade-off in cleaning performance. Now you can use the machine you trust when the cleaning environment calls for peace and quiet.

Some cleaning jobs require a certain kind of vacuum. If you need to move in and around a multitude of obstacles, then look no further than the Sanitaire back pack cleaner. It's lightweight and powerful – equipped with a comfortable harness that quickly adjusts to any operator. The wide assortment of accessories includes curved aluminum wands and multiple tools for all of those hard-to-reach places.

SPECIFICATION	NS	SC9180	SC9150	SC889	SC412
Power	Amps Watts CFM	11.3 amp 1380 119	11.3 amp 1380 119	7 amp 840 145	11.5 amp 1380 120
Filtration		Sealed HEPA means 100% of the air is filtered at a rate of 99.97% at 0.3 microns.	Sealed HEPA means 100% of the air is filtered at a rate of 99.97% at 0.3 microns.	Synthetic media filters 95% of allergens down to 0.3 microns.	HEPA filter and synthetic media filters 99.97% of allergens down to 0.3 microns.
<b>Dust Bag Capacity</b>		4 dry qt.	4 dry qt.	6.1 dry qt.	6 dry qt.
Dust Bag Installatio	n	Easy drop-in design	Easy drop-in design	Easy access dual zipper bag	Easy drop-in design
Cleaning Path		13"	13"	12"	12"
Cord Length		50' quick change	50' quick change	50' quick change	50' quick change
Sound Level at the	Operator	67 dB	67 dB	69 dB	69 dB
Cleaning Tools		Patented telescopic wand with permanently attached retractable dusting brush	N/A	N/A	1 1/2" diameter curved aluminum wands, dusting brush, crevice tool, carpet and bare floor tools
Brushroll		True Balance, double ball bearing	True Balance, double ball bearing	VGII, double ball bearing chrome steel with replaceable bristle strips	N/A
Product Weight		20 lbs.	16.6 lbs.	16.2 lbs.	11.5 lbs.
Meets LEED Require	ements	Yes	Yes	Yes	Yes



Cleaning Performance
Should Be
Seen and Not Heard

Our reengineered single motor uprights come with enhancements such as the new TrueBalance brushroll and an innovative dampening system that provides smooth operation for quiet performance. But we kept the important features such as the Sealed HEPA filtration system which captures 99.97% of dust and allergen particles 0.3 microns in size – that's 240 times smaller than a human hair. The on-board tools include an oversized diameter hose that resists clogging and stretches to 10 feet. The dust bag models feature



## Quiet Clean Uprights

a bag safety lid which prevents operation without the bag in place, and the bagless model touts one of the largest dust cups in the industry. Combine all of that with the choice between 13" and 15" cleaning paths and you are sure to find the perfect vacuum for your cleaning needs.

SPECIFICATI	ONS	SC5713	SC5815	SC5845
Power	Amps Watts CFM	10 amp 1200 135	10 amp 1200 135	10 amp 1200 135
Filtration		Sealed HEPA means 100% of the air is filtered at a rate of 99.97% at 0.3 microns.	Sealed HEPA means 100% of the air is filtered at a rate of 99.97% at 0.3 microns.	Sealed HEPA means 100% of the air is filtered at a rate of 99.97% at 0.3 microns.
Dust Capacity		4.5 dry qt.	4.5 dry qt.	3.5 dry qt.
Containment Type		Allergen disposable dust bag	Allergen disposable dust bag	Easy empty, large dust cup
Cleaning Path		13"	15"	15"
Cord Length		40'	40'	40'
Sound Level at th	e Operator	69 dB	69 dB	69 dB
Cleaning Tools		Wand, crevice tool and dusting brush	Wand, crevice tool and dusting brush	Wand, crevice tool and dusting brush
Hose		3:1 stretch	3:1 stretch	3:1 stretch
Brushroll		True Balance, double ball bearing	True Balance, double ball bearing	True Balance, double ball bearing
Product Weight		17 lbs.	18 lbs.	18 lbs.
Meets LEED Requ	irements	Yes	Yes	Yes

# Sanitaire by Electrolux

Powerful Cleaning
That You Have
Come to Expect

Part of Sanitaire's Green Clean line, these models combine the ruggedness of our time proven platforms with improved filtration systems. The traditional upright models feature the same design and powerful cleaning that you have come to expect with the dual zipper, easy access bag system. Choose from the Duralite lightweight that only weighs 10 pounds, to the 7 amp traditionals, to the two-motor compact upright with its folding handle that makes it easy to store and transport. All of these models are CRI approved and are built to work day after day.



## **CRI Approved**

SPECIFICATIONS	5	SC9050	SC688	SC888	SC785
Power	Amps Watts CFM	5 amp 600 120	7 amp 840 145	7 amp 840 145	6.5 amp 780 78
Filtration		Synthetic media filters 95% of allergens down to 0.3 microns.	Synthetic media filters 95% of allergens down to 0.3 microns.	Synthetic media filters 95% of allergens down to 0.3 microns.	Allergen disposable dust bag
Dust Bag Capacity		6.6 dry qt.	6.1 dry qt.	6.1 dry qt.	3 dry qt.
Dust Bag Installation		Easy access dual zipper bag	Easy access dual zipper bag	Easy access dual zipper bag	Easy drop-in design
Cleaning Path		12"	12"	12"	12"
Cord Length		30' quick change	50'	50'	30'
Sound Level at the Op	erator	78 dB	79 dB	79 dB	79 dB
Cleaning Tools		N/A	N/A	N/A	Stretch attachment hose and dusting brush
Hose		N/A	N/A	N/A	Stretch
Brushroll		True Balance, double ball bearing	VGII, double ball bearing chrome steel with replaceable bristle strips	VGII, double ball bearing chrome steel with replaceable bristle strips	Ball bearing, wood
Product Weight		10.7 lbs	17 lbs.	18 lbs.	14 lbs.



Superior Cleaning Bagless Option

If your needs do not call for high filtration and buying disposable bags is not in the budget, then Sanitaire still has you covered with our dust cup uprights. These products have the same great cleaning system but combine an outer bag with an easy to empty dust cup. Simply release the two latches, pivot the upper bag back and pull out the cup to empty. Reverse the process and you are ready to get back to cleaning in minutes. Models range from 5-7 amp motors, molded and chrome hoods, 30'-50' power cords and all are U.L. listed.



## Dust Cup Uprights

SPECIFICATIONS	;	SC689	SC695	SC887	SC882
Power	Amps Watts CFM	5 amp 600 120	6.5 amp 780 145	7 amp 840 145	7 amp 840 145
Dust Cup System		The quick release latch system allows the dust cup to pivot away from the bag making it easy to empty.	The quick release latch system allows the dust cup to pivot away from the bag making it easy to empty.	The quick release latch system allows the dust cup to pivot away from the bag making it easy to empty.	The quick release latch system allows the dust cup to pivot away from the bag making it easy to empty.
Dust Cup Capacity		1.9 dry qt.	1.9 dry qt.	1.9 dry qt.	1.9 dry qt.
Cleaning Path		12"	12"	12"	12"
Cord Length		30'	30'	50'	50' quick change
Sound Level at the Op	erator	78 dB	79 dB	79 dB	79 dB
Brushroll		True Balance, double ball bearing	VGII, double ball bearing chrome steel with replaceable bristle strips	VGII, double ball bearing chrome steel with replaceable bristle strips	VGII, double ball bearing chrome steel with replaceable bristle strips
Product Weight		14 lbs.	16 lbs.	18.4 lbs.	16.6 lbs.



#### **Proven Performance**

If you have a lot of carpet to clean, then you need a machine with a lot of dirt capacity. The Sanitaire shake out bags can handle a huge 18 quart volume and these cleaners have proven their cleaning ability for many years. To empty, simply remove the bag with the quick release clamp system, slide off the bag clip on the top and shake out the dirt. Put the assembly back onto the machine and you are back on the cleaning job. Models range from 5-7 amp motors, molded and chrome hoods, 30'-50' power cords, 12-16" cleaning paths and all are U.L. listed.



## Shake Out Bag Uprights

SPECIFICATIONS	S	SC679	SC684	SC881	SC886	SC899
Power	Amps	5 amp	7 amp	7 amp	7 amp	7 amp
	Watts	600	840	840	840	840
	CFM	120	145	145	145	145
Shake Out Bag Syster	n	The no-tools bag release system with the easy to remove metal bag clip make emptying easy - saving money on	The no-tools bag release system with the easy to remove metal bag clip make emptying easy - saving money on	The no-tools bag release system with the easy to remove metal bag clip make emptying easy - saving money on	The no-tools bag release system with the easy to remove metal bag clip make emptying easy - saving money on	The no-tools bag release system with the easy to remove metal bag clip make emptying easy - saving money on
Chala Oat Dan Oanaa	·L.	disposable bags.	disposable bags.	disposable bags.	disposable bags.	disposable bags.
Shake Out Bag Capac	ity	18 dry qt.	18 dry qt.	18 dry qt.	18 dry qt.	18 dry qt.
Cleaning Path		12"	12"	12"	12"	16"
Cord Length		30'	50'	50'	50'	50'
Sound Level at the Op	erator	78 dB	79 dB	79 dB	79 dB	79 dB
Brushroll		True Balance, double ball bearing	VGII, double ball bearing chrome steel with replaceable bristle strips	VGII, double ball bearing chrome steel with replaceable bristle strips	VGII, double ball bearing chrome steel with replaceable bristle strips	VGII, double ball bearing chrome steel with replaceable bristle strips
Product Weight		12.2 lbs.	15.4 lbs.	15.8 lbs.	16.8 lbs.	18 lbs.

# Sanitaire by Electrolux

#### **Canister**

The Perfect
Detail Cleaner

Our proven canister is compact, powerful and features telescopic metal wands to reach those difficult cleaning locations. Accessories like the deluxe floor tool, dusting brush, upholstery and crevice tools, carrying strap and available HEPA filter make this the perfect detail cleaner. This versatile product has an easy drop in bag system and is U.L. listed.



### **Air Movers**

Ideal for Carpet Drying and Restoration

Projects

Sanitaire Air Movers provide high performance and durability. A three-speed switch allows you to choose the right power level for the job. The powerful  $\frac{1}{2}$  HP motor makes these Air Movers ideal for carpet drying and restoration projects. They come with a 20' power cord and are ETL listed for commercial use. The large handle makes them easy to carry and the units are stackable. Add the telescopic handle feature to ease your task even further.



SPECIFICATIONS		SC6051	SC6052
Power	НР	0.5	0.5
	Amps	4.8 amp	4.8 amp
	Speeds	3	3
	CFM	2500	2500
Switch		Side mounted	Side mounted
Handle		N/A	Telescopic
Sound Level at the	e Operator	70 dB	70 dB
Product Weight		33 lbs.	35 lbs.





From Spot to Wide Area Carpet Cleaning, We Have a Carpet Cleaner for Any Need From spot to wide area cleaning, we have a carpet cleaner for any need. The spot cleaner holds 1.5 gallons of solution and is ideal for quick clean-up of spills. The canister cleaner, with its 12-inch cleaning wand and 9 gallon capacity is powerful enough to clean any size room. For the dirtiest of carpets, the self-contained upright cleaner combines powerful suction and motorized scrub brushes. All units are UL listed and have detachable power cords.



## **Extractors**



SC80 Accessories (use with SC6070/SC6090)



SC81 Accessories (use with SC6080/SC6090)

SPECIFICATIONS		SC6070	SC6080	SC6090	
Power	Amps	7 amp	12 amp	15 amp	
	Stages	2	3	3	
	Water Lift	84"	137"	103"	
Pump		55 PSI	150 PSI	100 PSI	
Tank Capacity		1.5 gallon	9 gallon	9 gallon	
Hose		8'	15'	N/A	
Cord Length		50'	50'	50'	
Cleaning Wand		3" metal upholstery	12" single jet	optional	
Brushroll		N/A	N/A	17" Chevron Brush	
Product Weight		18 lbs.	110 lbs.	100 lbs.	

# Sanitaire by Electrolux

Designed with
Industrial Materials,
These Durable, High
Performance Machines
are Built to Last

Our floor machine assortment ranges from a  $\frac{1}{2}$  horsepower, lightweight compact to a 1500 RMP burnisher. Designed with coated steel plate housings these durable, high performance machines are built to last. The exclusive, quick connect handle on all of the models reduces the package size by 40%, allowing for convenient ground shipping. This provides savings in both shipping and inventory costs. Additional features include a 50' cord, safety shut-off switch and multi-speed motors.



## **Floor Machines**

SPECIFICATIONS		SC6001	SC6005	SC6010	SC6015	SC6025	SC6030	SC6045
Power HP		0.5 HP	1.0 HP	1.0 HP	1.5 HP	1.5 HP	1.5 HP	1.5 HP
	Amps	9	14.9	14.9	14.9	14.9	14.9	14.9
	RPM	175	175	175	175	175	175/300	1500
Capacitors		1	2	2	2	2	2	N/A
Machine Size		12 inch	15 inch	17 inch	17 inch	20 inch	17 inch	20 inch
Gearbox		Belt	2 idler	2 idler	3 idler	3 idler	3 idler	Belt
Cord Length		25'	50'	50'	50'	50'	50'	50'
Sound Level at th	ne Operator	56 dB	60dB	60dB	60dB	60dB	62/69 dB	60dB
Package Weight		65 lbs.	115 lbs.	118 lbs.	123 lbs.	127 lbs.	123 lbs.	115 lbs.
PACKAGING		SC6001	SC6005	SC6010	SC6015	SC6025	SC6030	SC6045
UPC Code		0 2316911665 8	0 231691467 8	0 2316911468 5	0 231691469 2	0 2316911471 5	0 2316911472 2	0 2316911474
Product Weight		57.2 lbs	97 lbs	100 lbs	105 lbs	109 lbs	105 lbs	95 lbs
Package Dimensi	ons LxWxH	19.375x13.375x34.5	31x18x21	31x18x21	31x18x21	31x18x21	31x18x21	31x21x22

Warranty - 3 years parts replacement, 1 year labor



### Pads, Brushes and Drives

**Guarantee the Best Performance**  Genuine Sanitaire brushes and pads are manufactured specifically for scrubbing, stripping and polishing with your durable Sanitaire floor machine. Using high quality Sanitaire brushes and pads will guarantee the best performance – extending the life of your Sanitaire floor machine.

PADS	
62059	13" Polish Pad (Beige)
62063	13" Scrub Pad (Red)
62067	13" Strip Pad (Black)
62060	15" Polish Pad (Beige)
62064	15" Scrub Pad (Red)
62068	15" Strip Pad (Black)
62061	17" Polish Pad (Beige)
62065	17" Scrub Pad (Red)
62069	17" Strip Pad (Black)
62062	20" Polish Pad (Beige)
62066	20" Scrub Pad (Red)
62070	20" Strip Pad (Black)

BRUSH	ES & PAD DRIVERS
61986	13" Pad Driver
62036	13" Polish Brush
62043	13" Poly Brush
62047	13" Nylon Brush
62051	13" Grit Brush
61987	15" Pad Driver
62037	15" Polish Brush
62044	15" Poly Brush
62048	15" Nylon Brush
62052	15" Grit Brush

BRUSHI	ES & PAD DRIVERS		
61988	17" Pad Driver		
62038	17" Polish Brush		
62045	17" Poly Brush		
62049	17" Nylon Brush		
62053	17" Grit Brush		
61998	17" Sandpaper Driver		
61989	20" Pad Driver		
62039	20" Polish Brush		
62046	20" Poly Brush		
62050	20" Nylon Brush		
62054	20" Grit Brush		
62055	Solution Tank (except SC6001)		
62055-1	Solution Tank (model SC6001)		





Polish Brush



Pad Driver





Poly Brush



Sandpaper Driver



Nylon Brush



Solution Tank

## **Parts**

BAGS	ST Synthetic Bag with ARM & HAMMER® Inside (10 packs, 5 dustbags per pack)	SC600 and SC800 Series with tube extension
33213A-10		
3250-10	F&G Bag with ARM & HAMMER® Inside (10 packs, 5 dustbags per pack)	SC600 and SC800 Series without tube extension
3253-10	MM Bag with ARM & HAMMER® Inside (10 packs, 5 dustbags per pack)	SC3680 Series
3256-10	LS Bag with ARM & HAMMER® inside (10 packs, 5 dustbags per pack)	SC5700, SC5800 Series
3262A-10	SD Bag with ARM & HAMMER® inside (10 packs, 5 dustbags per pack)	SC9100 Series
3989A	SD Bag with ARM & HAMMER® inside Bulk Pack - (50 bulk dustbags per carton)	SC9100 Series
3881-10	Z Synthetic Bag with ARM & HAMMER® inside (10 packs, 5 dustbags per pack)	SC9050 Series
2370-10	Style BV - 2 (10 packs, 10 dustbags per pack)	SC400 Series
1125-12	Style SL	SC780 Series
SHAKEOUT	BAGS	
6071	NEW! Shakeout ZR Bag (Available 11/1/09)	SC9050, S9020 Series
9633	Shakeout MM Bag	SC3680 Series
FILTERS		
0666B-6	Style MM - HEPA Filter	SC3680 Series
1124	Exhaust Filter	SC780 Series
8910-4	Washable HEPA Filter	SC9100 Series
1840-4	Washable HEPA Filter	SC5700, SC5800 Series
′1738A-4	HEPA Filter	SC400 Series
BELTS		
2100B-12	Style RD (Round)	SC600, SC800, SC9050 Series
1120D-12	Style EXT (Extended Life U) (New packaging! Replaces 61120C-12)	SC5700, SC5800 Series
51121	Belt	SC780 Series
7133	Poly V Belt	SC9100 Series
BRUSHROL	LS	
3270	Steel/Chrome, BB, replaceable bristles (52282-4)	SC684, SC688, SC695, SC881, SC882, SC883, SC886, SC887, SC889
4104-1	Wood with replaceable rubber end caps (12")	SC678, SC679, SC689
34104-2	Wood with replaceable rubber end caps (12")	SC9050 Series
4555	Aluminum, ball bearing, replaceable bristles (VGI) (52140-1)	SC888 Series
3273	16" aluminum, ball bearing, replaceable bristles (VGI) (52264)	SC899
2228-3	Ball bearing brushroll	SC5800 Series
3858-1	Duralux brushroll	SC9100 Series
6101-1	Duralux TrueBalance brushroll	SC9100 Series
7809B-5	Brushroll	SC5700 Series
DIRT CUP	CONVERSION KIT	
4508-2	Kit includes all necessary components of an E-Z Kleen dirt cup assembly	SC600, SC800 Series
OUTER BA	GS AND HARDWARE	
4582-1	Red Tie-Tex shake-out	SC600, SC800 Series
4582-2	Black Tie-Tex shake-out	SC679
4422-6	Red upper bag for dust cup assembly	SC689, SC887
4422-7	Black upper bag for dust cup assembly	SC689, SC887
3469-25	Outer bag	SC9050
3469-23	Dual zipper assembly (Includes dirt tube 77491)	SC678, SC688, SC883, SC888
SUPPLY CO		
6224		CC001 CC002 CC002 CC000 CC01E0 CC0100
	50-ft Extension cord- Grey	SC881, SC882, SC883, SC889, SC9150, SC9180
6224-2	30-ft Extension cord- Grey	SC881, SC882, SC883, SC889, SC9150, SC9180
COOK SEEM	Cord Lock	SC881, SC882, SC883, SC889, SC9150, SC9180
6225-355N 0113	30-ft Extension cord	SC9050





#### **CRI Seal of Approval**

Sanitaire CRI Green Label™ approved vacuums can satisfy any job requiring a higher level of filtration. The CRI Green Label signifies a superior cleaning vacuum that has passed stringent testing for soil removal, dust containment and carpet appearance retention.



#### L.E.E.D. Program

Sanitaire is a member of the U.S. Green Building Council which has developed the Leadership in Energy and Environment Design (LEED) program. For a vacuum cleaner to qualify for this designation it must be CRI approved and operate below 70dB. Sanitaire Quiet Clean models qualify and are designated with the statement "Meets LEED Requirements".



#### **Extended Motor Life**

We have re-engineered our motor to include features like integrated bearings and an enclosed carbon brush system. These enhancements result in a motor life of over double that of our previous long-life version, resulting in reduced maintenance and downtime.



#### **Washable Sealed HEPA Filtration**

Only Sanitaire sealed HEPA vacuums with their patented filtration system capture 99.97% of all particles down to 0.3 microns for cleaner indoor air. Even the carbon dust emitted by the motor is captured. Sanitaire sealed HEPA models give you the satisfaction that you are not only cleaning the carpet more efficiently, but also emitting only clean air back into the room. All of our filters are washable for reduced maintenance costs.

## Features and Benefits



#### **Promise of Performance**

The Sanitaire Promise of Performance warranty covers parts, materials, workmanship and labor for a full two years and is backed by a network of more than 1,500 warranty service centers across the United States.



#### **Quick Kleen**

A clear polycarbonate cover to view, service or access the impeller fan without removing the motor to reduce maintenance time.



#### **True Balance Brushroll**

Made from select hard maple, this double ball bearing brushroll is guaranteed to be in balance and provide superior cleaning with smooth, quiet operation.



#### **Vibra-Groomer Brushroll**

A tough, chrome steel, double ball bearing brushroll built to withstand commercial use. Choose from all bristle and bristle/beater bar combination. These brushrolls have replaceable bristle strips - no need to replace the entire part so you save on maintenance costs.

1-800-800-8975 www.sanitairecommercial.com



### Features and Benefits

FEATURES and BENEFITS CHART			Meets LEED Requirements	(1)	A PARTIES AND A	RUE BALANCE		Quick Kleen
PAGE NUMBER	MODEL	CRI	LEED	HEPA	ARM & HAMMER®	TRUE BALANCE	VIBRA GROOMER	QUICK KLEEN
Page 4	SC9180	Х	Х	Х		Х		
Page 4	SC9150	Х	Х	Χ		Х		
Page 4	SC889	Х	Х				Х	Х
Page 4	SC412	X	Х					
Page 6	SC5713	Х	Х	Х		Х		
Page 6	SC5815	Х	X	Χ		X		
Page 6	SC5845	Х	Х	Χ		Х		
Page 8	SC9050	Х				Х		
Page 8	SC688	Х			Х		Х	
Page 8	SC888	Х			Х		Х	Х
Page 8	SC785	X						
Page 10	SC689					Х		
Page 10	SC695						X	
Page 10	SC887						Х	Х
Page 10	SC882						Х	Х
Page 12	SC679					Х		
Page 12	SC684						Х	
Page 12	SC881						X	Х
Page 12	SC886						Х	Х
Page 12	SC899						Х	Х

At Sanitaire, we have the advantage of being able to market a great line of high quality, high performance commercial cleaners that are second to none. In addition, for more than 35 years we have manufactured our products in our own facility in North America. We maintain an unwavering commitment to quality, and our North American presence allows us to control all phases of the manufacturing process to ensure the highest quality standards are met consistently.

We are developing cleaning equipment from the ground up, using research and insights from the commercial end user. By talking with the cleaning professional—the people who use the product all day every day, we drill down to understand their needs. Only then can we go to work on a concept or a design. As a result, end users throughout the industry are seeing great new products like our dual motor upright, the DuraLite® commercial lightweight upright—and now an entire line of Quiet Clean® uprights. Our expanded sales team is committed to working with end users and distributors to provide training, communication and support for these new cleaning solutions. And that's a win/win for all concerned.

In 2003, Sanitaire became a full-service commercial provider with the addition of floor machines, industrial carpet cleaners and air movers. Today, we offer a comprehensive line-up that includes uprights, canisters, back-packs, industrial carpet cleaners, air movers and accessories.

All of our vacuums\* are backed by the Sanitaire Promise of Performance warranty which warrants parts, material, workmanship and labor to further reduce maintenance costs and downtime. All Sanitaire products are backed by a network of more than 1,500 warranty service centers throughout the United States.

\*Except models SC678, SC679 and SC689 which have a one year warranty